



Installation Instructions for 1985-2005 Kawasaki Vulcan 700/750 Part # 002-1421

POWER by DESIGN™

Tools Required:

- 13mm Socket ¼" Drive
- 12mm Socket ¼" Drive
- 10mm Socket ¼" Drive
- ¼" Drive Ratchet & Extension

Parts Included:

- 1- MAC Front Head Pipe w/Muffler
- 1- MAC Rear Head Pipe
- 1- MAC Rear Muffler
- 1- MAC Muffler Clamp
- 1- MAC Bracket
- 1- Hardware Kit



1. Start by removing the stock nuts from the front head pipe as shown. Once removed, remove the cover and the flanges from the stock head pipe and set aside for reuse with the MAC system.



2. Remove the heat shield from the front head pipe and loosen the clamp that holds the head pipe in place.



3. Once the clamp is loosened remove the front head pipe from the motor cycle as shown.



4. Loosen the bolt that holds up the stock canister, but do not remove. Repeat on the other side of the motor cycle.



5. Remove the bolt that holds up the muffer in place as shown. Repeat on the side of the motor cycle.



6. Remove the nuts from the left head pipe as shown and set the hardware aside for reuse with the MAC system.



7. Remove the bolts that hold the canister in place and remove the stock exhaust system from the motor cycle as shown.



8. Install the Black bracket provided in the kit, onto the frame as shown. Note: You will need to spread the bracket to install it.



9. Install the MAC front head pipe using the stock hardware as shown. Note: Do not tighten the nuts, leave them loose.



10. Install the MAC muffler to the black bracket mounted on the frame using the hardware provided in the kit.



11. Install the MAC left head pipe using the stock hardware. Note: Do not tighten the nuts, leave them loose.



12. Install the exhaust clamp onto the MAC head pipe and install the muffler to the head pipe as shown.



13. Using the stock hardware, bolt up the rear muffler to the stock location as shown. Align the muffler and tighten the exhaust clamp and the bolt.



14. Make sure that the system is lined up and tighten the head pipe nuts as shown and tighten the muffler to the bracket located on the frame.



15. Once the MAC system is fully tightened start the motor cycle and check for any leaks. You are Finished!

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